

## *Solutions for the Sugar Industry*

# Saccharimeter Selection Guide



### Solutions for:

- Cane sugar milling and refining
- Beet sugar milling and refining
- Invert sugar
- Liquid sugar
- Confectionary sugar
- Molasses
- Brown sugar
- Ethanol

#### Compliance with:

- ICUMSA GS1/2/3-2
- ICUMSA GS1/2/3/9-1
- ICUMSA GS7-31



# Saccharimeter Solutions

The AUTOPOL® 589, 880, 880 PLUS and 880T provide **0.01°Z** repeatability and accuracy, time proven measurement technology and the critical features necessary for sugar analysis.



## Features Sugar Chemists Demand

Rudolph Research Analytical knows that Sugar Technologists around the world demand **24 hour operation, 7 days a week**. Regardless of the accuracy and budget demands, Rudolph Research has a solution. The reason we understand the sugar industry's demands and requirements is because **Rudolph has been serving the industry since 1940**. Throughout those 75 plus years of service, Rudolph has dedicated itself to manufacturing **quality instrumentation and providing superior technical and service support**, both directly and through its worldwide dealer's network. This dedication is demonstrated by Rudolph's **installed base of over 8,000 instruments worldwide**, with many of those instruments still in operation after **30 years of service**.

## Why Choose A Rudolph Saccharimeter?

Just listen to our customers:

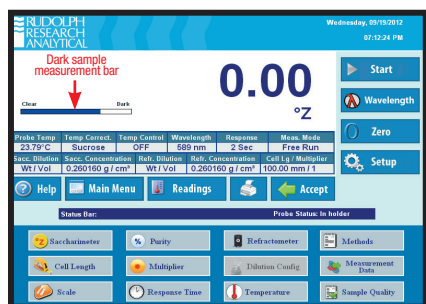
*"...how pleased we are with the AUTOPOL instrument here at Lula-Westfield. Its performance has proven to be both reliable and accurate..."*

– A.H. Newchurch, Jr., Chief Chemist, Lula-Westfield, USA

*"...the biggest difference I've seen having the AUTOPOL 880 is how stable the readings are even with dark samples. There is no guessing the final answer."*

– Arnel Negranza, Chief Chemist, Western Sugar, USA

## Autopol® 589, 880, 880 PLUS and 880T Important Features



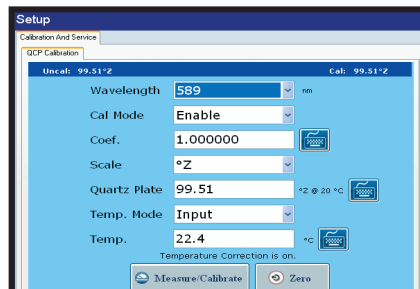
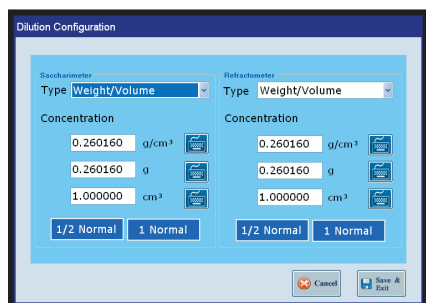
### Dual Wavelengths

The most important feature of the AUTOPOL® IIZ, 880, 880 PLUS and 880T models is the ability to measure at two wavelengths: **589 nm and 880 nm (NIR)**. Select 589 nm for conventional analysis using chemicals or lead clarifiers. Select 880nm for polarimetric sugar measurements in the near

infrared (NIR) which is above the absorption level of most dark sugar factory solutions thereby allowing measurement of filtered but non-lead clarified juices. The dark sample measurement bar gets darker in proportion to the darkness of the sample being measured. When the bar is completely dark the instrument has reached its measurement limit.

### Dilution and Cell Length Correction

Whether your sugar analysis requires a 25mm, 50mm, 100 mm or 200 mm cell, whether you use 1/2 normal (13g/100ml), 1/4 normal (6.5g/100ml) or full weight sugar solutions, the AUTOPOL® 589, 880, 880 PLUS and 880T provide the correct multiplier to display the reading as if the sample were prepared as a 1 normal solution in a 200 mm optical pathlength cell.



### Automatic Calibration

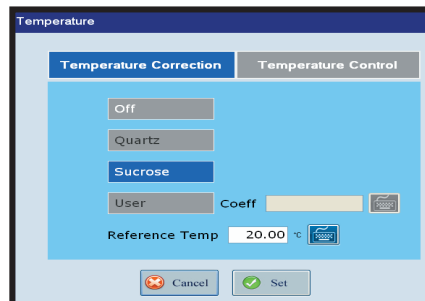
Calibrating the AUTOPOL® is **quick and simple**. First, place a Rudolph Quartz Control Plate calibration standard on the optical rails and enter the Quartz Plate value in the appropriate window. Second, press 2 buttons and calibration is complete and third, hit Save.

### Automatic Temperature Correction

All AUTOPOL® models have a temperature probe in the measurement compartment. The probe can be inserted into all 14 style, 40T style, 41T style and 33 style measurement cells.

The AUTOPOL® displays the temperature source and type of correction. Utilizing factory programmed temperature coefficients, the AUTOPOL® can make the following types of temperature corrections:

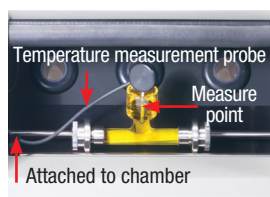
- (1) A 30° C sucrose sample can be measured by the temperature probe and corrected to 20°C or 27.5°C or a customer defined temperature.
- (2) A 29°C sucrose sample in a Type 14 center fill glass cell can be measured by the temperature probe inside the sample chamber and corrected to 20°C.



- (3) A Quartz Plate measured at 25°C by the chamber temperature probe can be automatically corrected to 20°C.

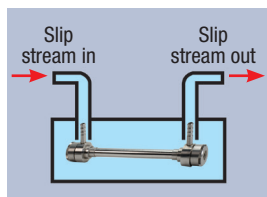
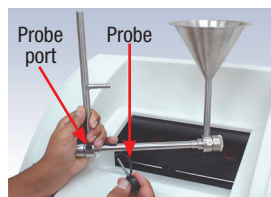


## Choosing a Cell and a NIST Traceable ICUMSA Compliant Calibration Standard



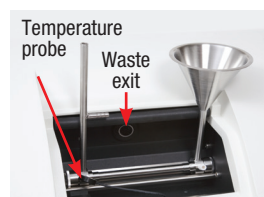
### Temperature Probe Insertion Options

All Autopol Saccharimeters come with a Temperature Probe so that sample temperature can be displayed and printed. The temperature probe is built into the sample compartment and can be inserted into the polarimeter cell.



### Automation and continuous sampling

Cells are available in 25mm, 50mm, 100mm and 200mm optical pathlengths with necessary fittings for any application.



### Pour in sampling with temperature correction

Cells with stainless steel funnels and exit tubing are available in 50mm, 100mm and 200mm optical pathlengths.



### TempTrol™ Quartz Plates

Allow for temperature control and correction. Standard Quartz Plates allow for temperature correction only.

## The Autopol 880T and 880T PLUS have Rudolph's TempTrol™ Solution for High Accuracy, Low Volume Trade Laboratories

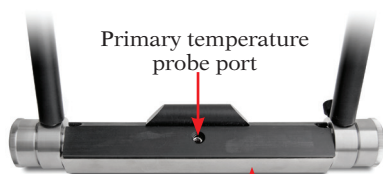
### Autopol 880T PLUS shown below with TempTrol™



Cells can be modified for Automation

Temperature probe port

41T-8.5-200-15  
Temperature control  
flow through cell



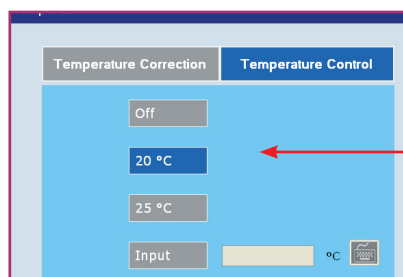
TempTrol™ flow cell with mating heating and cooling transfer surface

Rudolph 41T style cells allow for Electronic Temperature Control to a defined set temperature (i.e. 20°C or 27.5°C)

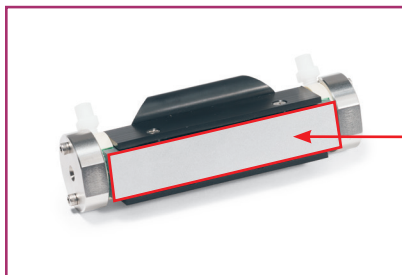
### TempTrol™ Solution (Included with Autopol 880T and 880T PLUS Only) Patented TempTrol™ Technology Eliminates the Need for a Water Bath



TempTrol™ heating and cooling transfer surface



Temperature is selected via touch screen

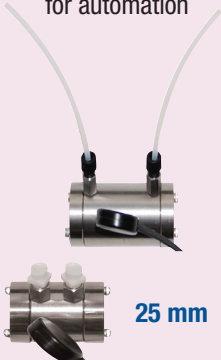


TempTrol™ cell with mating heating and cooling transfer surface

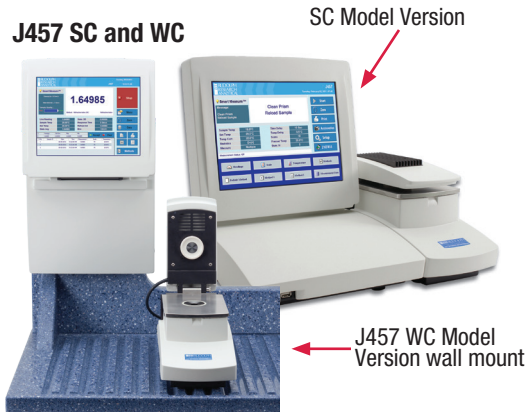


Place the TempTrol™ cell in your TempTrol™ equipped Autopol 880T sample chamber to measure within  $\pm 0.2^\circ\text{C}$  of the ICUMSA specified temperature (normally 20°C or 27.5°C). Any temperature between 18°C and 35°C may be selected.

## Choosing A Saccharimeter For Your Purity System

| Models                                                                                                                       | Specification Highlights                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Features and Benefits                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Compatible Cells for all Models                                                                                                                                                                                 |
|------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Autopol® IZ</b><br>                       | <ul style="list-style-type: none"> <li>• <b>Purity Software:</b> Standard</li> <li>• <b>Measurement Range:</b> <math>\pm 259^{\circ}\text{Z}</math>, <math>\pm 89.9^{\circ}\text{Arc}</math></li> <li>• <b>Accuracy:</b> <math>0.02^{\circ}\text{Z}</math></li> <li>• <b>Temperature Correction:</b> <math>20^{\circ}\text{C}</math>, <math>27.5^{\circ}\text{C}</math> or user defined</li> <li>• <b>Built-in Thermo Probe:</b> Standard</li> <li>• <b>Wavelength:</b> 589nm</li> <li>• <b>Prism:</b> Glan Thompson Calcite</li> <li>• <b>LED option available:</b> 20-30mA, 100,000 hour average life</li> </ul>                                                                                 | <p><b>For <math>0.02^{\circ}\text{Z}</math> accuracy applications where budget is critical and 589 nm is the only wavelength needed.</b> This instrument is popular for sugar applications that do not require ICUMSA measurement at the 880 nanometer wavelength.</p> <p><b>Rudolph does not use plastic polarizers on its less expensive models like other manufacturers do. Rudolph uses only Glan Thompson Calcite polarizers which cost 10x more than plastic polarizers.</b></p> | <p><b>14 style cells:</b><br/>for manual sampling</p>  <p>100 mm<br/>200 mm</p>                                              |
| <b>Autopol® IIZ</b><br>                      | <ul style="list-style-type: none"> <li>• <b>Purity Software:</b> Standard</li> <li>• <b>Measurement Range:</b> <math>\pm 259^{\circ}\text{Z}</math>, <math>\pm 89.9^{\circ}\text{Arc}</math></li> <li>• <b>Accuracy:</b> <math>0.02^{\circ}\text{Z}</math></li> <li>• <b>Temperature Correction:</b> <math>20^{\circ}\text{C}</math>, <math>27.5^{\circ}\text{C}</math> or user defined</li> <li>• <b>Built-in Thermo Probe:</b> Standard</li> <li>• <b>Wavelengths:</b> 589nm, 880nm</li> <li>• <b>Prism:</b> Glan Thompson Calcite</li> <li>• <b>LED option not available</b></li> </ul>                                                                                                         | <p><b>For sugar mills that want to measure according to the ICUMSA non-lead procedure but whose application does not require the accuracy of Rudolph's more expensive models.</b></p> <p><b>Rudolph does not use plastic polarizers on its less expensive models like other manufacturers do. Rudolph uses only Glan Thompson Calcite polarizers which cost 10x more than plastic polarizers.</b></p>                                                                                  | <p><b>33 style cells:</b> for pour-in sampling. Also available with water jackets for temperature control</p>  <p>200 mm</p> |
| <b>Autopol® 589</b><br>                     | <ul style="list-style-type: none"> <li>• <b>Purity Software:</b> Standard</li> <li>• <b>Measurement Range:</b> <math>\pm 259^{\circ}\text{Z}</math>, <math>\pm 89.9^{\circ}\text{Arc}</math></li> <li>• <b>Accuracy:</b> <math>0.01^{\circ}\text{Z}</math></li> <li>• <b>Temperature Correction:</b> <math>20^{\circ}\text{C}</math>, <math>27.5^{\circ}\text{C}</math> or user defined</li> <li>• <b>Built-in Thermo Probe:</b> Standard</li> <li>• <b>Wavelength:</b> 589nm</li> <li>• <b>Prism:</b> Glan Thompson Calcite</li> <li>• <b>TempTrol™ Electronic Temperature Control:</b> Optional</li> <li>• <b>LED option available:</b> 20-30mA, 100,000 hour average life</li> </ul>            | <p><b>For <math>0.01^{\circ}\text{Z}</math> accuracy sugar testing and payment. 589 nm is for countries and applications where lead or other suitable clarifiers are being used.</b> This model works at 589 nm and is not compliant with ICUMSA testing at 880 nm.</p>                                                                                                                                                                                                                |  <p>100 mm 50 mm</p>                                                                                                        |
| <b>Autopol® 880 and 880T</b><br>           | <ul style="list-style-type: none"> <li>• <b>Purity Software:</b> Standard</li> <li>• <b>Measurement Range:</b> <math>\pm 259^{\circ}\text{Z}</math>, <math>\pm 89.9^{\circ}\text{Arc}</math></li> <li>• <b>Accuracy:</b> <math>0.01^{\circ}\text{Z}</math></li> <li>• <b>Temperature Correction:</b> <math>20^{\circ}\text{C}</math>, <math>27.5^{\circ}\text{C}</math> or user defined</li> <li>• <b>Built-in Thermo Probe:</b> Standard</li> <li>• <b>Wavelengths:</b> Standard - 589nm, 880nm Optional - 589, 587, 880, 882 Optional</li> <li>• <b>TempTrol™ Electronic Temperature Control:</b> Optional</li> <li>• <b>LED option available:</b> 20-30mA, 100,000 hour average life</li> </ul> | <p>This is Rudolph's most popular saccharimeter. It is <b>used by 98% of all US sugar mills, 100% of all US customs labs and can be found in thousands of sugar mills around the world.</b> It has 0.01 accuracy and is available in both 2 or 4 wavelength versions. TempTrol™ electronic cooling and heating is available as an option.</p> <p><b>TEMPROL™ is only suitable for air conditioned modern laboratories.</b></p>                                                         | <p><b>41T style cell:</b> for pour-in sampling and electronic temperature control</p>  <p>200 mm</p>                       |
| <b>Autopol® 880 PLUS and 880T PLUS</b><br> | <ul style="list-style-type: none"> <li>• <b>Purity Software:</b> Standard</li> <li>• <b>Measurement Range:</b> <math>\pm 259^{\circ}\text{Z}</math>, <math>\pm 89.9^{\circ}\text{Arc}</math></li> <li>• <b>Accuracy:</b> <math>0.01^{\circ}\text{Z}</math></li> <li>• <b>Temperature Correction:</b> <math>20^{\circ}\text{C}</math>, <math>27.5^{\circ}\text{C}</math></li> <li>• <b>Built-in Thermo Probe:</b> Standard</li> <li>• <b>Wavelengths:</b> Standard - 589nm, 880nm Optional - 589nm, 587nm, 880nm, 882nm</li> <li>• <b>TempTrol™ Electronic Temperature Control:</b> Optional</li> <li>• <b>LED option available:</b> 20-30mA, 100,000 hour average life</li> </ul>                  | <p><b>This is Rudolph's latest and most advanced model.</b> It was developed and tested in conjunction with labs testing pharmaceutical grade sugars. These labs require precise temperature control yet still want flow through cell type operation. For sugar trade labs and contract work that demands the best and most advanced saccharimeter in the world.</p> <p><b>TEMPROL™ is only suitable for air conditioned modern laboratories.</b></p>                                  | <p><b>32 style cells:</b> for automation</p>  <p>25 mm</p>                                                                 |

## Choosing A Refractometer For Your Purity System

| Models                                                                                                      | Specifications                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Features and Benefits                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|-------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>J57HA</b>                | <ul style="list-style-type: none"> <li>• <b>Measurement Range:</b><br/>1.32 - 1.53 RI / 0 - 100 Brix</li> <li>• <b>Accuracy:</b> <math>\pm 0.00004</math> RI / <math>\pm 0.03</math> BRIX</li> <li>• <b>Electronic Temperature Control:</b><br/>Fixed temperature selection: 20°C and 25°C</li> <li>• <b>Electronic Temperature Control:</b><br/>Selectable 10-65°C with CT-VT option</li> </ul>                                                                                                                                     | <p>The J57HA's simple interface and easy to clean prism surface make it one of our most popular models for the sugar industry. Temperature control to 20°C and 25°C makes it perfect for molasses and high Brix samples. Measurement speed can be improved by using <b>Temperature Correction</b> in conjunction with <b>Temperature Control</b>, allowing measurements to be made accurately almost as soon as the sample is placed on the prism.</p>                                                                                                                                            |
| <b>J157-PTW PLUS</b>       | <ul style="list-style-type: none"> <li>• <b>Measurement Range:</b><br/>1.33 - 1.53 RI, 0 - 100% Brix</li> <li>• <b>Accuracy:</b> 0.00004 RI, 0.03 Brix</li> <li>• <b>Electronic Temperature Control:</b><br/>PTW: Select any temperature between 15°C - 40°C</li> <li>• Shown here with both large and small funnel versions</li> <li>• <b>PLUS Models include:</b> <ul style="list-style-type: none"> <li>• SmartMeasure™</li> <li>• Load-N-Go™</li> <li>• Trend Analysis™</li> </ul> </li> </ul>                                   | <p>The J157-PTW can be operated as a <b>pour through refractometer</b> when measuring juices and then, by lifting the hinged presser, the instrument can be used like a J57. This allows the J157-PTW to measure molasses and other high Brix samples.</p> <p>Large and small funnel options available for compliance with different sugar company lab methodologies</p>                                                                                                                                                                                                                          |
| <b>J457 SC and WC</b>     | <ul style="list-style-type: none"> <li>• <b>Measurement Range:</b><br/>1.26 - 1.72 RI; 0 - 100% Brix</li> <li>• <b>Accuracy:</b> <math>\pm 0.00002</math> RI; <math>\pm 0.015</math> Brix</li> <li>• <b>Electronic Temperature Control:</b><br/>KVP: Select any temperature between 15°C - 30°C<br/>PTW: Select any temperature between 15°C - 40°C</li> <li>• SmartMeasure™</li> <li>• Load-N-Go™</li> <li>• Trend Analysis™</li> <li>• <b>FC and WC Model Versions:</b> available with 3ft and 6ft communication cables</li> </ul> | <p>The J457 comes with the SmartMeasure™ solution that allows the operator to never touch the display. The instrument instructs when to load and clean a sample. The solution improves accuracy and reduces cleaning and loading errors.</p> <p>The J457-KVP (not shown) has a <b>vertical prism that allows suspended solids to fall past the prism surface instead of onto the prism. The small funnel volume design with integrated over flow funnel increases sample flushes and reduces spillage.</b> The J457-KVP is often favored in applications with highly turbid low Brix samples.</p> |
| <b>J157 - EP - PLUS</b>  | <ul style="list-style-type: none"> <li>• <b>Measurement Range:</b><br/>1.33 - 1.53 RI; 0 - 100% Brix</li> <li>• <b>Accuracy:</b> 0.00004 RI; 0.03 Brix</li> <li>• <b>Electronic Temperature Control:</b> Flexible temperature selection between 15°C - 50°C</li> <li>• <b>PLUS Models include:</b> <ul style="list-style-type: none"> <li>• SmartMeasure™</li> <li>• Load-N-Go™</li> <li>• Trend Analysis™</li> </ul> </li> </ul>                                                                                                    | <p>The J157-CC is also <b>popular with sugar factory labs.</b> The non contact cover (CC) with <b>built in electronic heating and cooling improves performance in harsh conditions.</b> The Load-N-Go feature allows measurement without <b>the need for the operator to touch the interface.</b> The instrument automatically recognizes when a sample is present.</p>                                                                                                                                                                                                                           |



# Purity Software Comes Standard on All Rudolph Saccharimeters

## Purity Software Definitions

The AUTOPOL® models 589, 880, 880 PLUS and 880T always display Purity as if it were reading a 1 normal solution as defined in **SPS-1: 3.1 The “normal sugar solution”** is defined as 26.0160 g of pure sucrose weighed in vacuo and dissolved in water at 20.00°C to a final volume to 100.000 cm<sup>3</sup>. This corresponds to 26.000 g weighed in air under normal conditions (1013 mbar, 20°C, 50% relative humidity) and dissolved in water to a final volume of 100.000 cm<sup>3</sup>. Therefore, Rudolph displays:

**%Sucrose = °Z reading corrected for dilution**

**Example: a 1/4 normal wt. solution reading 13.70°Z will read (4 x 13.70°Z) 54.80 %Sucrose.**

**%RDS-OP = Refractometer dissolved solids or Brix original product prior to dilution**

**Example: a 3:1 dilution having a refractometer Brix reading of 14.30 would read 42.90 %RDS-OP (14.30 Brix x 3)**

**%PURITY = %Sucrose x 100 x apparent density polynomial %RDS-OP**

## Purity Software Documentation

**Fri June 10 2012**

**AMERICAN CRYSTAL  
AUTOPOL 880 PURITY**

**Wavelength: 880 nm**

**Cell Length: 200.00 mm**

**Temp. Corr. Sucrose 20.0°C**

| <u>Count</u> | <u>Purity Meas.</u> | <u>Sacc. Meas.</u> | <u>Refr. Meas.</u> | <u>Sacc. Dilution</u>         | <u>Refr. Dilution</u>         | <u>Sample Name</u> |
|--------------|---------------------|--------------------|--------------------|-------------------------------|-------------------------------|--------------------|
| <b>1</b>     | 49.86<br>%Purity    | 6.88<br>%Sucrose   | 13.80<br>%RDS-OP   | 0.260160<br>g/cm <sup>3</sup> | 1.000000<br>g/g               | Green Juice        |
| <b>2</b>     | 12.31<br>%Purity    | 6.88<br>%Sucrose   | 55.91<br>%RDS-OP   | 0.260160<br>g/cm <sup>3</sup> | 0.260160<br>g/cm <sup>3</sup> | Pan Juice          |
| <b>3</b>     | 24.61<br>%Purity    | 13.77<br>%Sucrose  | 55.94<br>%RDS-OP   | 0.260000<br>g/cm <sup>3</sup> | 0.260000<br>g/cm <sup>3</sup> | Molasses 3         |
| <b>4</b>     | 6.07<br>%Purity     | 3.40<br>%Sucrose   | 55.91<br>%RDS-OP   | 1.000000<br>g/g               | 0.260160<br>g/cm <sup>3</sup> | Dark Juice         |

## Popular Saccharimeter and Refractometer Combinations

**Autopol 880 or Autopol 880T PLUS with J457 optics unit which can come in drop sample or with a Pour-In Funnel option (PTW). The refractometer optical unit shares the polarimeter display**



**Adjustable Display for  
different operator viewing angles**

**Autopol 880 PLUS or 880T PLUS**

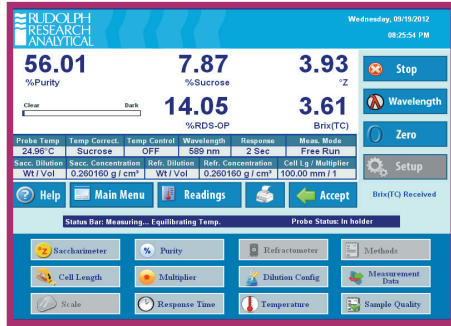
The J457-OM-CC is also quite popular with sugar factory labs. The non contact cover (CC) with built in electronic heating and cooling improves performance in harsh conditions. The J457 comes with the SmartMeasure™ solution that allows the operator to never touch the display. The instrument instructs when to load and clean a sample. The solution improves accuracy and reduces cleaning and loading errors. It is also very popular for factory environments where air temperature varies dramatically: cold at night and hot during the day.

## Measuring Purity with Ethanol

Purity software is standard on the Autopol® 589, 880, 880 PLUS and 880T, just add a Refractometer and read BRIX, POL and PURITY simultaneously on the Autopol's® large color backlit display.

### Autopol® 880 or Autopol 880 T Dual Wavelength Saccharimeter

Large Color Backlit Display



DDM2911 to measure ethanol.



J157-PTW PLUS



### Sample Specific Programs

All AUTOPOL® models come with PURITY software and an unlimited number of methods which can be pre-defined for specific juices. This capability is advantageous in factory environments where the same type of samples are repeatedly measured. These programs allow for input parameters such as: multiplier, wavelength, and temperature correction to be prespecified. dilution

### Purity Software is standard on the Autopol® IZ and IIZ shown below with the J157-CC PLUS



J157-CC PLUS



Autopol® IZ / Autopol IIZ

### Purity

The PURITY software and a Refractometer also allow dilution on a weight/weight or weight/volume basis which can also be prespecified for each sample name. Each program can be labeled with an alphanumeric and assigned to one of the method keys. The factory operator simply presses the preassigned method key to start measurement.

## Choosing A Saccharimeter

Rudolph makes it easy to match a saccharimeter to your budget and application. The Autopol IZ and IIZ were designed for limited budget applications where 0.02°Z (ISS) accuracy is sufficient.

For the more demanding accuracy applications, Rudolph offers the Autopol 589, 880, 880 PLUS and 880T models that have ±0.01°Z (ISS) accuracy, OD 4.0 dark sample penetration power and feature rich software.

| Specifications*                               | Autopol® IZ                                                                      | Autopol® IIZ                                                                     | Autopol® 589                                                                                                  | Autopol® 880/880T                                                                                                                            | Autopol® 880 PLUS/880T PLUS                                                                                                                                      |
|-----------------------------------------------|----------------------------------------------------------------------------------|----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Optical Wavelengths</b>                    | 589nm                                                                            | 589nm, 880nm                                                                     | 589nm                                                                                                         | Standard - 589nm, 880nm<br>Optional - 587nm, 882nm                                                                                           | Standard - 589nm, 880nm<br>Optional - 587nm, 882nm                                                                                                               |
| <b>Wavelength Selection</b>                   | Fixed                                                                            | Selectable: 2 Standard,<br>4 optional                                            | Fixed                                                                                                         | Selectable: 2 standard,<br>4 optional                                                                                                        | Selectable: 2 standard,<br>4 optional                                                                                                                            |
| <b>Measuring Mode</b>                         | Sugar Degrees, °Z (ISS), User<br>Defined Scale Purity % Sugar                    | Sugar Degrees, °Z (ISS), User<br>Defined Scale, Purity % Sugar                   | °Z (ISS), Optical Rotation or<br>User Defined Scale, Purity<br>% Sugar                                        | °Z (ISS), Optical Rotation or<br>User Defined Scale, Purity<br>% Sugar                                                                       | °Z (ISS), Optical Rotation or<br>User Defined Scale, Purity<br>% Sugar                                                                                           |
| <b>Measuring Range</b>                        | ±89.9° Arc Optical Rotation,<br>±259 °Z (ISS)                                    | ±89.9° Arc Optical Rotation,<br>±259 °Z (ISS)                                    | ±89.9° Arc Optical Rotation,<br>±259 °Z (ISS)                                                                 | ±89.9° Arc Optical Rotation,<br>±259 °Z (ISS)                                                                                                | ±89.9° Arc Optical Rotation,<br>±259 °Z (ISS)                                                                                                                    |
| <b>Resolution</b>                             | 0.01° Arc Optical Rotation,<br>0.01 °Z (ISS)                                     | 0.01° Arc Optical Rotation,<br>0.01 °Z (ISS)                                     | 0.001° Arc Optical Rotation,<br>0.01 °Z (ISS)                                                                 | 0.001° Arc Optical Rotation,<br>0.01 °Z (ISS)                                                                                                | 0.001° Arc Optical Rotation,<br>0.01 °Z (ISS)                                                                                                                    |
| <b>Reproducibility</b>                        | 0.01° Arc Optical Rotation,<br>0.01 °Z (ISS)                                     | 0.01° Arc Optical Rotation,<br>0.01 °Z (ISS)                                     | 0.001° Arc Optical Rotation,<br>0.01 °Z (ISS)                                                                 | 0.001° Arc Optical Rotation,<br>0.01 °Z (ISS)                                                                                                | 0.001° Arc Optical Rotation,<br>0.01 °Z (ISS)                                                                                                                    |
| <b>Accuracy</b>                               | 0.02° Z                                                                          | 0.02°Z (ISS)                                                                     | 0.01 °Z (ISS)                                                                                                 | 0.01 °Z (ISS)                                                                                                                                | 0.01 °Z (ISS)                                                                                                                                                    |
| <b>Measuring Scale</b>                        | Degrees Arc Optical Rotation,<br>°Z (ISS)                                        | Degrees Arc Optical Rotation,<br>°Z (ISS)                                        | Degrees Arc Optical Rotation,<br>°Z (ISS)                                                                     | Degrees Arc Optical Rotation,<br>°Z (ISS)                                                                                                    | Degrees Arc Optical Rotation,<br>°Z (ISS)                                                                                                                        |
| <b>Prism</b>                                  | Glan Thompson Calcite                                                            | Glan Thompson Calcite                                                            | Glan Thompson Calcite                                                                                         | Glan Thompson Calcite                                                                                                                        | Glan Thompson Calcite                                                                                                                                            |
| <b>Temperature Control</b>                    | By external Water Bath                                                           | By external Water Bath                                                           | Standard - by external<br>Water Bath<br>Optional - TempTrol™<br>electronic heating and cooling<br>18°C - 35°C | Standard - by external<br>Water Bath<br>880- Optional TempTrol™<br>880T- Standard TempTrol™<br>electronic heating and cooling<br>18°C - 35°C | TempTrol™ Automatic<br>Electronic Heating & Cooling<br>18°-35°C (standard)<br>Autopol 880T and 880T PLUS<br>Only                                                 |
| <b>Temperature Correction</b>                 | 18°C - 40°C                                                                      | 18°C - 40°C                                                                      | 18°C - 40°C                                                                                                   | 18°C - 40°C                                                                                                                                  | 18°C - 40°C                                                                                                                                                      |
| <b>TempTrol™ Accuracy</b>                     | Temperature accuracy<br>determined by Water Bath                                 | Temperature accuracy<br>determined by Water Bath                                 | Temperature accuracy<br>determined by Water Bath                                                              | Temperature accuracy<br>determined by external<br>Water Bath                                                                                 | ±0.2°C TempTrol™ accuracy<br>Autopol 880T Only                                                                                                                   |
| <b>Temp. Probe Range</b>                      | 10° - 40°C                                                                       | 10° - 40°C                                                                       | 10° - 40°C                                                                                                    | 10° - 40°C                                                                                                                                   | 10° - 40°C                                                                                                                                                       |
| <b>Temp. Probe Accuracy</b>                   | ±0.1°C                                                                           | ±0.1°C                                                                           | ±0.1°C                                                                                                        | ±0.1°C                                                                                                                                       | ±0.1°C                                                                                                                                                           |
| <b>Measurement Time</b>                       | 5 measurements in less than<br>30 seconds (avg.)                                 | 5 measurements in less than<br>30 seconds (avg.)                                 | 12° per second                                                                                                | 12° per second                                                                                                                               | 12° per second                                                                                                                                                   |
| <b>Light Source Standard</b>                  | Tungsten-Halogen 6V, 20W,<br>avg. 2,000 hour life                                | Tungsten-Halogen 6V, 20W,<br>avg. 2,000 hour life                                | Tungsten-Halogen 6V, 20W,<br>avg. 2,000 hour life                                                             | Tungsten-Halogen 6V, 20W,<br>avg. 2,000 hour life                                                                                            | Tungsten-Halogen 6V, 20W,<br>avg. 2,000 hour life                                                                                                                |
| <b>Light Source Optional</b>                  | LED 20-30 mA<br>100,000 hr. avg. life                                            | Not Available                                                                    | LED 20-30 mA<br>100,000 hr. avg. life                                                                         | LED 20-30 mA<br>100,000 hr. avg. life                                                                                                        | LED 20-30 mA<br>100,000 hr. avg. life                                                                                                                            |
| <b>Sample Chamber</b>                         | Accepts sample tubes up to<br>200 mm                                             | Accepts sample tubes up to<br>200 mm                                             | Accepts sample tubes up to<br>200 mm                                                                          | Accepts sample tubes up to<br>200 mm                                                                                                         | Accepts sample tubes up to<br>200 mm                                                                                                                             |
| <b>Data Storage</b>                           | 32 GB SSD                                                                        | 32 GB SSD                                                                        | 32 GB SSD                                                                                                     | 32 GB SSD                                                                                                                                    | 32 GB SSD                                                                                                                                                        |
| <b>Communication Interface</b>                | 1 x Serial, 1 x VGA, 1 x HDMI,<br>2 x Cat 5, 4 x USB ports1                      | 1 x Serial, 1 x VGA, 1 x HDMI,<br>2 x Cat 5, 4 x USB ports1                      | 1 x Serial, 1 x VGA, 1 x HDMI,<br>2 x Cat 5, 4 x USB ports1                                                   | 1 x Serial, 1 x VGA, 1 x HDMI,<br>2 x Cat 5, 4 x USB ports1                                                                                  | 1 x Serial, 1 x VGA, 1 x HDMI,<br>2 x Cat 5, 4 x USB ports1                                                                                                      |
| <b>Calibration</b>                            | Automatic calibration via<br>touch screen                                        | Automatic calibration via<br>touch screen                                        | Automatic calibration via<br>touchscreen                                                                      | Automatic calibration via<br>touchscreen                                                                                                     | Automatic calibration via<br>touchscreen                                                                                                                         |
| <b>Purity Software</b>                        | Standard                                                                         | Standard                                                                         | Standard                                                                                                      | Standard                                                                                                                                     | Standard                                                                                                                                                         |
| <b>Connection to Refractometer</b>            | Standard                                                                         | Standard                                                                         | Standard                                                                                                      | Standard                                                                                                                                     | Standard                                                                                                                                                         |
| <b>Display</b>                                | 8" diagonal, color, 800 x 600<br>pixel resolution with 400 nits<br>of brightness | 8" diagonal, color, 800 x 600<br>pixel resolution with 400 nits<br>of brightness | 8" diagonal, color, 800 x 600<br>pixel resolution with 400 nits<br>of brightness                              | 8" diagonal, color, 800 x 600<br>pixel resolution with 400 nits<br>of brightness                                                             | 10.4" diagonal, 800-600<br>pixels, color, Flat Panel Monitor<br>with resistant Touch Screen<br>Interface, 200 nits brightness,<br>gasketed for spill protection. |
| <b>User Interface</b>                         | Touchscreen                                                                      | Touchscreen                                                                      | Touchscreen                                                                                                   | Touchscreen                                                                                                                                  | Touchscreen                                                                                                                                                      |
| <b>Automatic Sensitivity Control at 589nm</b> | Measures samples with<br>transmittance as low as .1%<br>(up to OD 3.0)*          | Measures samples with<br>transmittance as low as 0.1%<br>(up to OD 3.0)*         | Measures samples with<br>transmittance as low as<br>0.01% (up to OD 4.0)*                                     | Measures samples with<br>transmittance as low as<br>0.01% (up to OD 4.0)*                                                                    | Measures samples with<br>transmittance as low as<br>0.01% (up to OD 4.0)*                                                                                        |
| <b>Input Power</b>                            | 100 - 240V, 50/60 Hz                                                             | 100 - 240V, 50/60 Hz                                                             | 100 - 240 V, 50/60 Hz                                                                                         | 100 - 240V, 50/60 Hz                                                                                                                         | 100 - 240V, 50/60 Hz                                                                                                                                             |
| <b>Operating Dimensions</b>                   | 24.3" W x 12.7" H x 17.5" D<br>617 mm W x 323 mm H x<br>445 mm D                 | 24.3" W x 12.7" H x 17.5" D<br>617 mm W x 323 mm H x<br>445 mm D                 | 30" W x 17" H x 11" D 762<br>mm W x 431.8 mm H x<br>279.4 mm D                                                | 30" W x 17" H x 11" D 762<br>mm W x 431.8 mm H x<br>279.4 mm D                                                                               | 32" W x 11.5" H x 18" D<br>813 mm W x 292 mm H x<br>457 mm D                                                                                                     |
| <b>Shipping Dimensions</b>                    | 31" W x 28" H x 26" D<br>787.4 mm W x 711.2 mm H x<br>660.4 mm D                 | 31" W x 28" H x 26" D<br>787.4 mm W x 711.2 mm H x<br>660.4 mm D                 | 42" W x 24" H x 21" D<br>1066.8 mm W x 609.6 mm H<br>x 533.4 mm D                                             | 42" W x 24" H x 21" D<br>1066.8 mm W x 609.6 mm H<br>x 533.4 mm D                                                                            | 43" W x 28" H x 23" D<br>1411 mm W x 919 mm H x<br>722 mm D                                                                                                      |
| <b>Operating Weight</b>                       | 42 lbs. (19.05 kg)                                                               | 42 lbs. (19.05 kg)                                                               | 85 lbs. (39 kg)                                                                                               | 85 lbs. (39 kg)                                                                                                                              | 95 lbs. (43 kg)                                                                                                                                                  |
| <b>Shipping Weight</b>                        | 72 lbs. (32.6 kg)                                                                | 72 lbs. (32.6 kg)                                                                | 120 lbs. (54.5 kg)                                                                                            | 120 lbs. (54.5 kg)                                                                                                                           | 130 lbs. (59 kg)                                                                                                                                                 |

\*Unless otherwise stated, specifications are based on 589nm